



ITEM NO.	PART NUMBER	Description	QTY.
1	A010006	FORK 453 SERIES	7
2	A116533	ELBOW 1 1/4" - 32MM HOSE	1
3	A139066	A139066	1
4	A200050	FLY NUT 1 1/4"	1
5	A219060	END CAP T6F	1
6	A249066	OUTLET 1 1/2" MALE 453 SERIES	1
7	A250050	NIPPLE 1 1/4"	1
8	A453055S66	BALL VALVE 5 WAY T6M	1
9	A1090640	HOSETAIL T6F D.40	1
10	A1190640	ELBOW T6F D.40	1
11	A1191640	ELBOW T6M D.40	2
12	AG10051	O RING 1 1/4"	1
13	AG11023	O RING	2
14	BP-700C-8A	ACE PUMP VALVE BRACE	1
15	FMC-150-HYD-206	PUMP CENT HYDRAULIC DRIVE	1
16	M10X40	M10 X 40 SET SCREW HT ZP	2
17	M10FWASHER	M10 FLAT WASHER ZP	4
18	M10NNUT	M10 NYLOC NUT HT ZP	2
19	M8X35	M8 X 35 SET SCREW HT ZP	4
20	M8FWASHER	M8 FLAT WASHER ZP	4
21	M8NNUT	M8 NYLOC NUT HT ZP	4

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: ± 0.2 TOLERANCES: LINEAR: ± 0.5 ANGULAR: ± 0.5		FINISH: N/A	DEBUR AND BREAK SHARP EDGES 	DO NOT SCALE DRAWING	ISSUE	A
DRAWN: LJSMITH			SIGNATURE	DATE: 191214	TITLE: CROPLANDS A NUFARM LIMITED COMPANY WEEDIT	
CHK'D					ACE PUMP ASSEMBLY	
APPV'D						
MFG						
Q.A			MATERIAL: N/A		DWG NO.	A3
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