



BANJO CORPORATION

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MFM220 – 2" FP MANIFOLD FLOWMETER

*This is a self-calibrating flowmeter.

- 1. When placing the flowmeter in line, it is important to rotate the flowmeter so that it is approximately at a 45-degree angle. (See figure 1) This will improve performance of the flowmeter. The flowmeter can be placed vertical as long as flow is sufficient to fill the pipe.
- 2. There are 3 photoeyes located on the face of the flowmeter. **Note**: These are not buttons so you will not push them, instead, to activate you must hold your finger over the photoeye for 2-4 seconds. To reset the running total you must hold your finger over both the "batch reset" and the "batch/total" photoeyes. If you would like liters rather than gallons, you will need to hold your finger over the first and third photoeyes at the same time. (See figure 2)
- 3. There are six (6)AA batteries located inside the flowmeter. To replace the batteries, simply remove the four cover bolts and gently remove the top cover. Replace batteries and fasten cover back in place. Be careful not to pinch any wires when assembling the cover. It is a good idea to change the batteries yearly.
- 4. The flow rate of the meter is designed to have an unlimited flow, meaning that the meter will read as much flow as one can push though a 2" full port coupling. However, the accuracy of the meter decreases as the meter reaches flows under 30 gpm. From 6 to 30 gpm the meter is within 2-3% accuracy.
- 5. It is good to thoroughly clean the meter and the electrodes at least once a year. This can be done by gently rubbing the electrodes with a piece of emery cloth.
- 6. The "EP" is an error message meaning that the system is idle and there is no fluid traveling through it at that time.
- 7. It is recommended to have at least 12 inches of straight pipe before the flowmeter and at least 4 inches after.
- 8. The cover can be rotated. To rotate cover 90°, remove the 4 cover bolts and carefully rotate the cover to the desired position. Take note not to pull or pinch any of the connecting wires. To rotate the cover 180°, remove the 4 cover bolts, the 6 AA batteries and the 2 screws that hold the battery holder in place. Then rotate the battery holder and the cover together to the desired location. Take note not to pull or pinch any of the connecting wires.



FIGURE 1



FIGURE 2



MFM220 Series **Plastic-Bodied Magmeter**

Liquid Handling Products

APPLICATIONS

Usage monitoring, such as:

- Industrial wastewater discharge monitoring
- Cooling tower deduct metering
- Heap leach mining discharge monitoring
- Well monitoring
- Turf and landscape water monitoring
- Agriculture liquid monitoring

FFATURES

- Simple as a mechanical meter
- No moving parts
- Minimal straight pipe required
- Battery powered
- Built-in rate & total indicator
- Corrosion resistant



Unobstructed Flow

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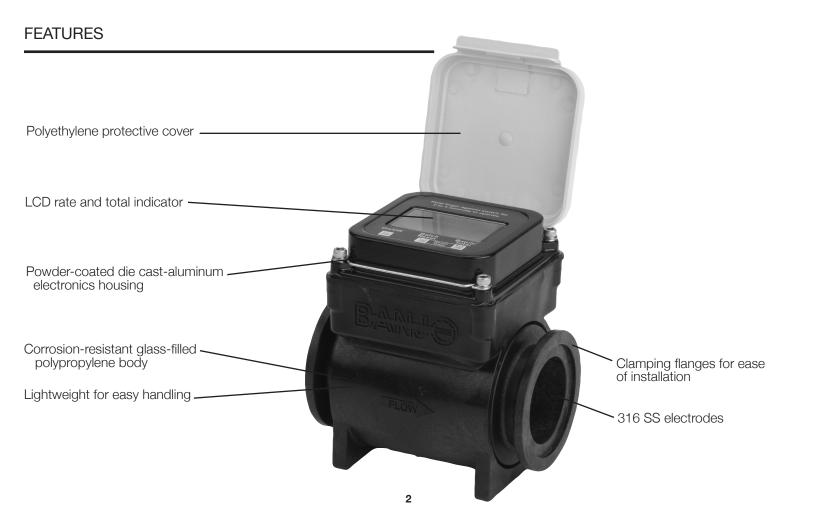
The MFM220 Series are a full-bore, plastic-bodied electromagnetic flow meter designed for flow and usage monitoring applications in 2" pipe. The polypropylene flow tube offers corrosion resistance to a wide range of chemicals. Its light weight and clamp flanges allow it to be easily installed or removed from the pipe for inspection. There are multiple configurations.

With no moving parts, the magmeter permits unobstructed flow, minimizing flow disturbances. The MFM220 Series can be used in piping configurations where there is little space between the meter and valve. The MFM220 Series, like other magmeters, are resistant to wear from debris. Since there are no bearings or propeller to wear out, downtime and maintenance are kept to a minimum. Because there are no mechanical parts in the flow stream, the meter tolerates high flows without damage. Please note that flow does not automatically turn the meter on.

The hinged, polyethylene cover protects from dust and UV rays, while permitting easy access to the LCD flow rate and total display. The electronics housing is made of rugged powder-coated die-cast aluminum. Flow rate and total can be displayed in a variety of units, customerselected and factory-set.

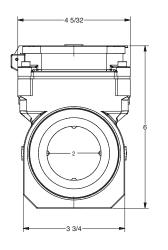
The MFM220 Series are used for tracking flow rates and total flow in usage monitoring applications. These would include wells, industrial wastewater, leach mining discharge, cooling tower deduct metering, turf and landscape applications, and other water reclamation operations. In the event of DC power loss, or when changing the battery, the MFM220 is designed to retain the internal settings and flow total.

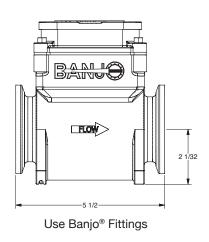
The MFM220 is a battery-operated unit for use when pulse output is not required. The batteries are user replaceable with an approximate 1-vear life under continuous use, or more depending on the duty cycle. The MFM220 shuts off after minutes of inactivity to preserve battery life.



SPECIFICATIONS*

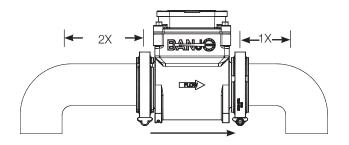
SPECIFICATIONS				
Pipe Size		2" Full Port		
Fittings		Flange Clamps		
Pressure		150 PSI or 10.3 bar working pressure @ 70°F		
Operating Temperature Range		10° to 130°F (-12° to 54°C)		
Accuracy		+/-1% of reading from 100% to 10% of full scale		
		+/-3% of reading from 10% to 10% of full scale to cut off		
Flow Range	Minimum	30 gallons per minute (1.9 liters per second)		
	Maximum	300 gallons per minute (18.9 liters per second)		
Materials	Body	Glass-filled polypropylene		
	Electrodes	316 stainless steel		
	Electronics Housing	Die cast aluminum, powder-coated		
	Display Cover	Polyethylene		
Display		Rate		
	Digits	6		
	Units	Gallons/Minute		
		Liters/Minute		
Power		6 AA alkaline cells, replaceable Life: 1 year with meter in use; 3 years dry		
High Frequency Output		Optional, 30 PPG, pulse width 1.1 ms, min-max frequency, 3-150 hz		
Empty Pipe Detection		Hardware/software, conductivity-based		
Conductivity		>20 microSiemens		
Environmental		NEMA 4X standard; -40° to 176°F (-40° to 80° C) storage		
* Specifications subject to change • Please consult our website for current data (www.banjocorp.com)				





STRAIGHT PIPE RECOMMENDATIONS

FLOW RANGE



2"					
	Gal/Min	Liter/Sec			
Minimum	30	1.9			
Maximum	300	18.9			

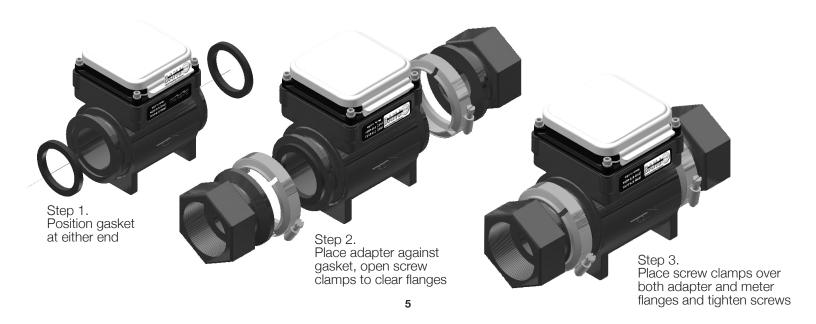
INSTALLATION

Piping Conditions

Installing the meter with a length of straight pipe at least two times the diameter upstream and one diameters downstream is highly recommended. Some piping conditions require more than this. See chart for recommendations.

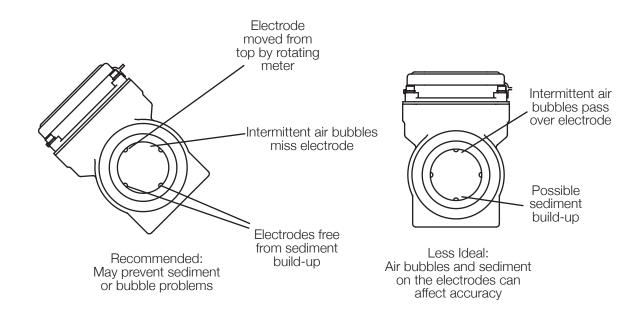
If hose is used, use smooth bore hose.

Follow the diagram below to make the connections.

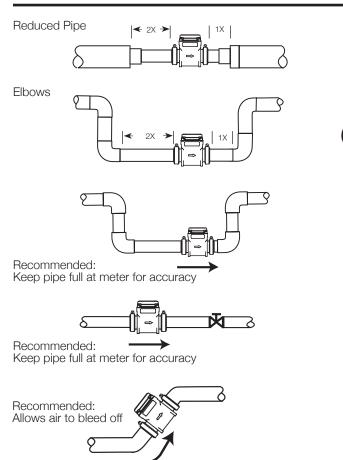


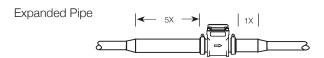
POSITION

This is an all position meter which can be installed either vertically or horizontally, register up, down or angled. However, entrained air or solids may make some positions preferable to others. See the position diagram for guidance.

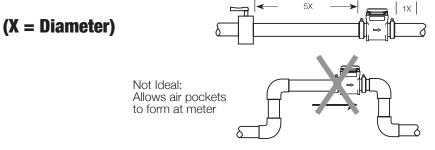


STRAIGHT AND FULL PIPE RECOMMENDATIONS





Swirling Flow: Partially Open Butterfly Valve







Not Ideal: Air can be trapped

ELECTRICAL CONNECTIONS, CABLE CONNECTIONS & OPERATION

ELECTRICAL CONNECTIONS

The MFM220 is battery-powered totally self-contained and does not require any electrical connections.

Display

The display reads flow rate and accumulated total, in the units for which it was ordered. The top line is total, the bottom line is rate, and indicators give the units (ac-ft, GPM for instance.) Empty or partially-full pipe is automatically detected and is indicated by a reading of "-EP-".

Battery

Estimated battery life is approximately one year. Results may vary depending on the application. On the battery-powered MFM220 there is a low-battery indicator ("lo bat") when the battery voltage drops below a certain point. Batteries should be changed within four weeks of the appearance of this indicator.

MAINTENANCE, REPAIR AND TROUBLE SHOOTING

MAINTENANCE AND REPAIR

There are no user-serviceable parts in the MFM220 Series meters except the batteries.

Battery Replacement

When the "Lo Batt" indicator appears, the batteries should be changed. Six alkaline AA cells are required. To change the batteries, first remove the four screws which hold the top cover in place. Be careful not to lose the washers. Move the top cover to one side and remove the foam retainer which covers the battery tray. Remove the old batteries and replace them with fresh ones, taking care to follow the polarity indicators in the battery tray. Replace the foam retainer, then put the top cover back in place. Put the four screws with washers back and tighten them firmly.

TROUBLE SHOOTING

PROBLEM	PROBABLE CAUSE	TRY
Blank Display	Batteries dead or misinstalled	Check polarity, replace batteries
Reading "-EP-"	Empty or partly filled pipe Excessive air pockets or foaming	Rearrange piping to ensure full pipe
Flow but no flow rate reading	Heavily coated electrodes	Remove meter and wipe electrodes