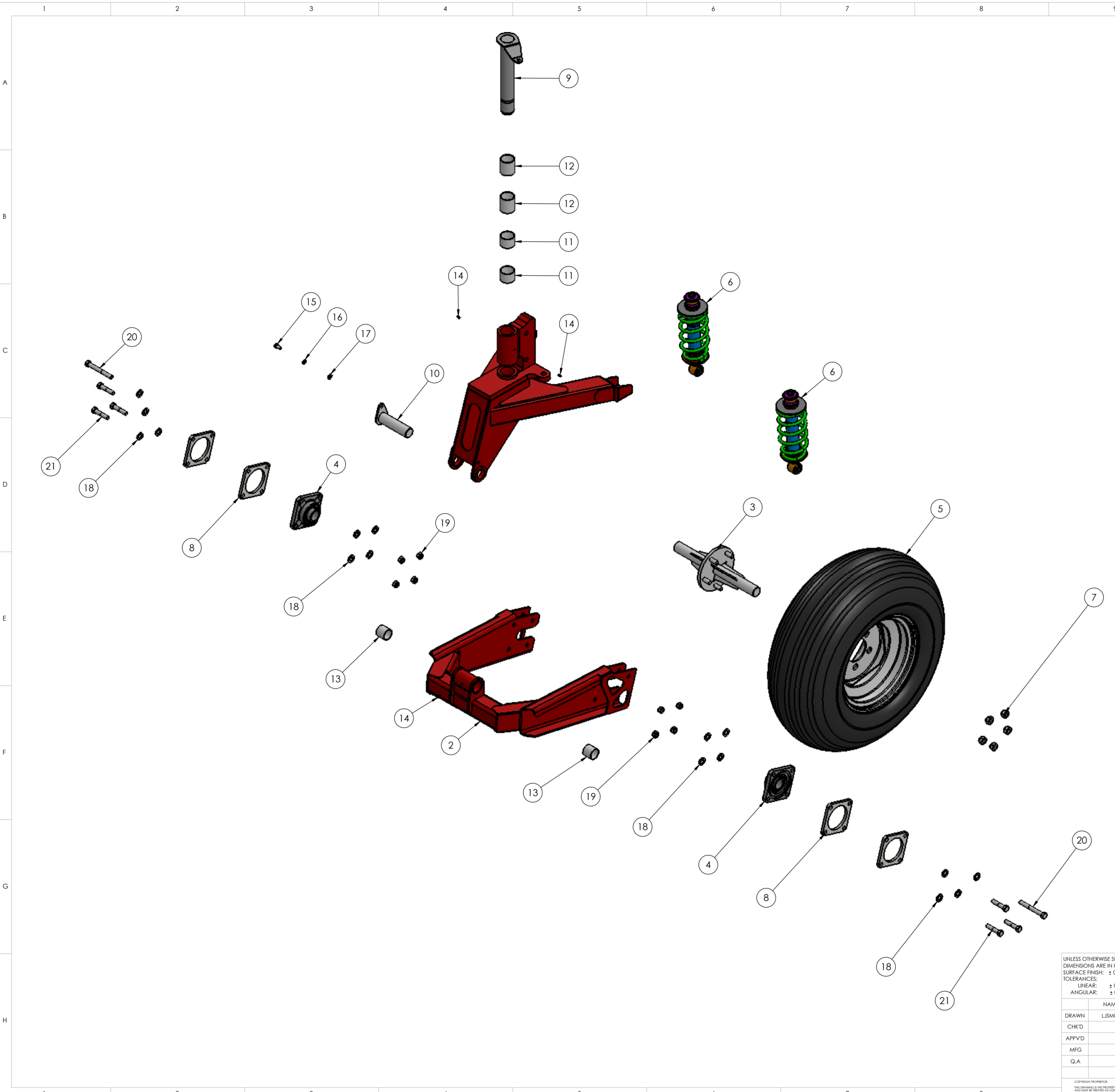


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	2016 02 17 STEERING WHEEL PIVOT RETROFIT	TOP MOUNT	1
2	AB243901-110AS	UNIVERSAL SWING ARM	1
3	AB243903-100	AXLE CASTOR WHEEL	1
4	AB243906-100	BEARING AND HOUSING KIT 40X102	2
5	HP-202R	WHEEL 12Lx15 MULTI RIB 5/140	1
6	MP-391A	SHOCK ABSORBER W/ COIL HEAVY	2
7	MP-392	WHEEL NUT M16 X 1.5	5
8	MP-393	SPACER AXLE CASTOR WHEEL	4
9	AB243204-110	50MM PIN	1
10	AB243904-110	STEERING WHEEL SWING ARM PIN	1
11	AB243000-110A-8	PERMAGLIDE BUSH 50 X 40	2
12	AB243000-110A-9	PERMAGLIDE BUSH 50 X 60	2
13	AB243000-110A-7	PERMAGLIDE BUSH 40 X 40	2
14		M6 GREASE NIPPLE	3
15		M10 X 20 SET SCREW HT ZP	1
16		M10 SPRING WASHER ZP	1
17		M10 FLAT WASHER ZP	1
18		M14 FLAT WASHER ZP	16
19		M14 NYLOC NUT HT ZP	8
20		M14 X 120 BOLT HT ZP	2
21		M14 X 65 BOLT HT ZP	6

SUPPLY 2 PER BOOM

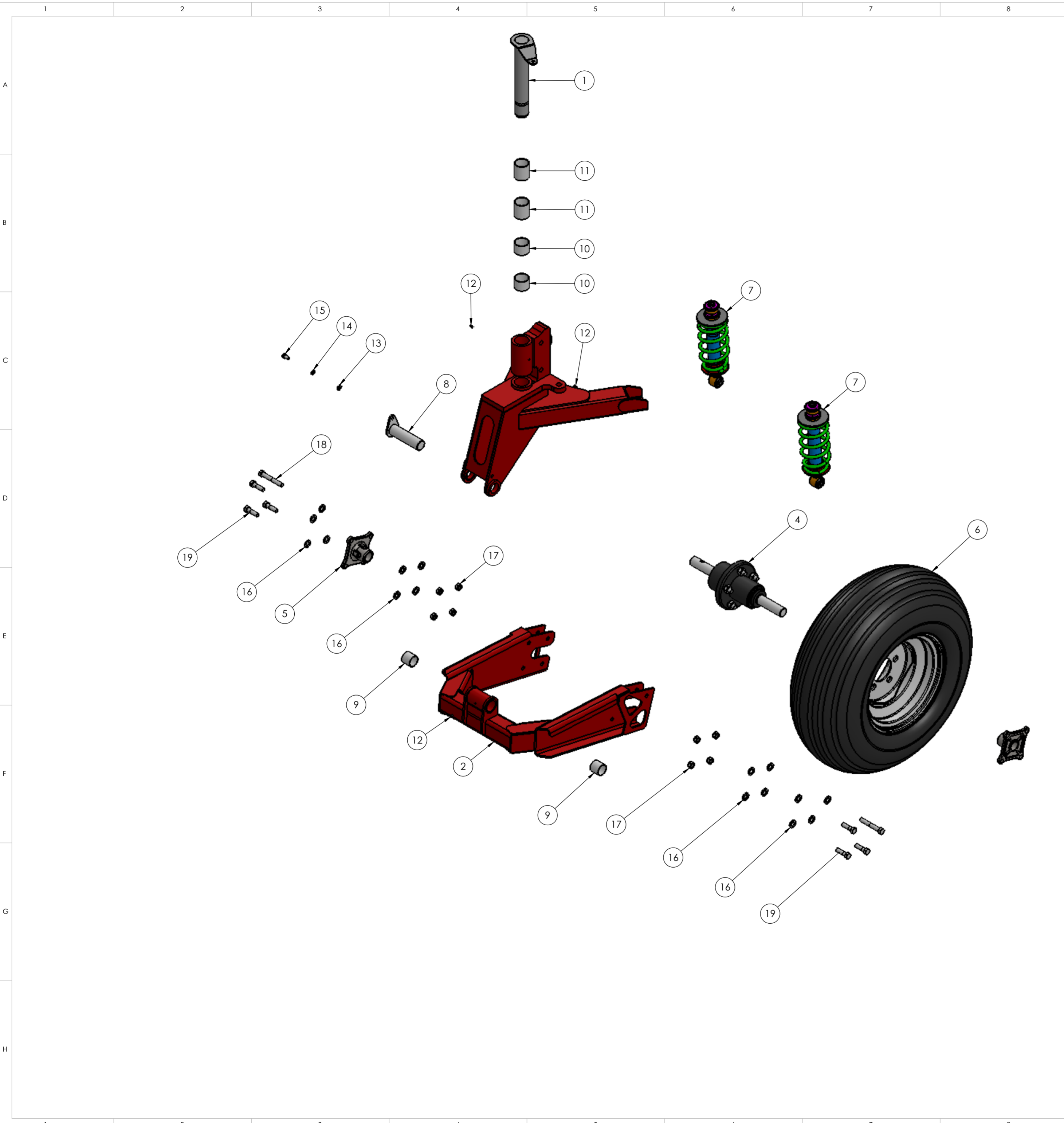
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: ± 0.2 TOLERANCES: LINEAR: ± 0.5 ANGULAR: ± 0.5		FINISH: N/A	DEBUR AND BREAK SHARP EDGES	DO NOT SCALE DRAWING	ISSUE	A
DRAWN: LJSMITH CHKD: APPVD: MFG: Q.A:			SIGNATURE: DATE: 260215	REVISION:	<b>CROPLANDS</b> A NUFARM LIMITED COMPANY TITLE: <b>WEEDIT</b> RETROFIT STEERING WHEEL WITH INTERIM SWING ARM	
MATERIAL: N/A			DWG NO.:		<b>STEERING WHEEL</b> <b>FEBUARY 2016</b> A2	
WEIGHT:			SCALE: 1:10		SHEET 1 OF 3	



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	2016 02 17 STEERING WHEEL PIVOT RETROFIT	TOP MOUNT	1
2	AB243901-110B	UNIVERSAL SWING ARM	1
3	AB243903-100	WEEDIT BOOM SUSPENSION AXLE	1
4	AB243906-100	40MM BEARING 102MM MOUNTING HOLES	2
5	HP-202R	WHEEL 12Lx15 MULTI RIB 5/140	1
6	MP-391A	SHOCK ABSORBER HI RISE W/COIL	2
7	MP-392	WHEEL NUT M16 X 1.5	5
8	MP-393	RETROFIT BEARING SPACER	4
9		50MM PIN	1
10		STEERING WHEEL SWING ARM PIN	1
11		PERMAGLIDE BUSH 50 X 40	2
12		PERMSGlide BUSH 50 X 60	2
13		PERMAGLIDE BUSH 40 X 40	2
14		M6 GREASE NIPPLE	3
15		M10 X 20 SET SCREW HT ZP	1
16		M10 SPRING WASHER ZP	1
17		M10 FLAT WASHER ZP	1
18		M14 FLAT WASHER ZP	16
19		M14 NYLOC NUT HT ZP	8
20		M14 X 120 BOLT HT ZP	2
21		M14 X 65 BOLT HT ZP	6

SUPPLY 2 PER BOOM

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: ± 0.2 TOLERANCES: LINEAR: ± 0.5 ANGULAR: ± 0.5		FINISH: N/A	DEBUR AND BREAK SHARP EDGES	DO NOT SCALE DRAWING	ISSUE	A
DRAWN: LJSMITH DATE: 260215			SIGNATURE	REVISION	TITLE: <b>WEEDIT</b> RETROFIT STEERING WHEEL WITH NEW SWING ARM	
MFG			MATERIAL: N/A		DWG NO.	STEERING WHEEL FEBRUARY 2016
Q.A			WEIGHT:		SCALE: 1:10	SHEET 2 OF 3



ITEM NO.	PART NUMBER	DESCRIPTION	NEW ASSEMBLY/ QTY.
1	AB243204-110	50MM PIN	1
2	AB243901-110B	UNIVERSAL SWING ARM	1
3	AB243902-110B	TOP MOUNT	1
4	BP-700C-16	TITAN AXLE WITH HUB	1
5	CAST AXLE MOUNT		2
6	HP-202R	WHEEL 12Lx15 MULTI RIB 5/140	1
7	MP-391A	SHOCK ABSORBER HI RISE W/COIL	2
8		STEERING WHEEL SWING ARM PIN	1
9		PERMAGLIDE BUSH 40 X 40	2
10		PERMAGLIDE BUSH 50 X 40	2
11		PERMAGLIDE BUSH 50 X 60	2
12		M6 GREASE NIPPLE	3
13		M10 FLAT WASHER ZP	1
14		M10 SPRING WASHER ZP	1
15		M10 X 20 SET SCREW HT ZP	1
16		M14 FLAT WASHER ZP	16
17		M14 NYLOC NUT HT ZP	8
18		M14 X 100 BOLT HT ZP	2
19		M14 X 50 BOLT HT ZP	6

SUPPLY 2 PER BOOM

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: ± 0.2 TOLERANCES: LINEAR: ± 0.5 ANGULAR: ± 0.5		FINISH: N/A	DEBUR AND BREAK SHARP EDGES	DO NOT SCALE DRAWING	ISSUE	A
DRAWN LJSMITH			SIGNATURE	DATE 260215	REVISION	
CHKD						
APPVD						
MFG						
Q.A						
MATERIAL: N/A			DWG NO. STEERING WHEEL FEBUARY 2016		A2	
WEIGHT:			SCALE: 1:10		SHEET 3 OF 3	

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